

## SCOPE OF ACCREDITATION

### Heat Treating

**Accurate Brazing**  
299B Garlington Road  
Greenville, SC 29615

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

### **AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION**

#### **AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)**

Hot Isostatic Pressing (HIP) – AC7102/6 must also be selected  
Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes  
Nickel and Cobalt Alloys– Customer Specs  
Stainless Steels, Austenitic – Customer Specs  
Vacuum Heat Treating – Customer Specs

#### **AC7102S Rev J - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on/after 31 May 2020)**

U00 None

#### **AC7102/5 Rev E - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on on/after 5 May 2019)**

Hardness – Rockwell – Check any applicable boxes

#### **AC7102/6 - Nadcap Audit Criteria for Heat Treating for Hot Isostatic pressing (HIP)**

Hot Isostatic Pressing (HIP) – Customer Specs

#### **AC7102/8 Rev A - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits on/after 15-Aug-2021)**

Pyrometry – Customer Specs  
Pyrometry – Industry Specs – Check any applicable boxes  
AMS2750